

Batching Procedure For Fibres.



Bekaert OneSteel Fibres Australasia

A. BATCHING COLLATED (GLUED) FIBRES:

- **COLLATED FIBRES SHOULD BE ADDED: -**

EITHER **WITH THE AGGREGATES**

OR **FROM THE SLUMP STAND (OR OTHER SUITABLE LOCATION) AFTER ALL OTHER MIX COMPONENTS HAVE ALREADY BEEN BATCHED.**

- **IF ADDED WITH THE AGGREGATES THERE ARE NO FURTHER REQUIREMENTS.**

- **IF ADDED AFTER BATCHING: -**

1. HAVE THE TRUCK AT MIXING SPEED (i.e. > 12RPM) DURING ADDITION.
2. OPEN THE BAGS AND ADD THE FIBRE.
IF UNOPENED BAGS ARE ADDED DO SO AT THE RATE OF ONE BAG EVERY 20 SECONDS.
3. ROTATE THE TRUCK AT MIXING SPEED FOR 3-5 MINUTES OR UNTIL FIBRES ARE WELL DISPERSED.

NEVER ADD COLLATED FIBRES AT THE FRONT OF A LOAD AS THIS IS LIKELY TO CAUSE BALLING.

B. BATCHING LOOSE FIBRES:

- ADD FIBRESTEEL AT THE FRONT OF THE LOAD WITH AGGREGATE OR SPREAD ON CONVEYOR DURING AGGREGATE ADDITION.
- FIBRES TO BE ADDED WHILST TRUCK AT MIXING SPEED
- ROTATE TRUCK FOR 10 MINUTES AFTER BATCHING COMPLETED TO ENSURE DISPERSION.

NEVER ADD LOOSE FIBRES AT THE END OF A LOAD

IF IN DOUBT PLEASE ASK.

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